



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

Date	Estimate #
11/8/2022	11488

Name / Address

Project

Item	Description	Qty	Rate	Total
	2007-2013 XL883 Basic 1275 Conversion			
XL/Buell 1275 Ki...	Black 3.596 Cylinder, 04 Later	2	203.155	406.31T
3.596 Black 04 ...	HP 3600 XLRDFS 3.600 10-1 Sportster Reverse	2	199.975	399.95T
HP 3600 XLRD1...	Dome Piston 86-Present XLH883, Full Skirt, Thermal Barrier Coating			
C10094-3625	Cometic 07-up top end gasket kit with .030 3.625 head gasket	1	113.74	113.74T
Cylinder Honing	Hone cylinder (each)	2	45.00	90.00
	XL/Buell 1275 kit, Black, 04- Later XL/ Buell The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$950			1,010.00
Ring Gap and Pi...	Gap Rings and Assemble Pistons and Rings into Cylinders (pair)	1	50.00	50.00

This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order.	Subtotal
	Sales Tax (0.0%)
	Total



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	This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.			
BTX-11	Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring	1	209.95	209.95T
DS197026	Clutch Compression Tool, Motion Pro, 90-97 Big Twin and 91+ XL	1	70.00	70.00T
	This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that is so prone to failure.			
CY34955-04FM	Cyco 2004-up sportster primary gasket This is a high quality rubber-coated steel primary gasket	1	18.00	18.00T
1020-3985	Dynojet Power Vision PV3-15-01, J1850, 06-13 Touring, 06 -10 Softail, 06-11 Dyna, 07-13 XL models	1	419.99	419.99T
27794-08	10R12X Spark Plug These are the spark plugs we specify for the engine kit	2	6.49	12.98T
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Shipping and Ha...	Shipping and Handling TBD		0.00	0.00

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	Sales Tax (0.0%)	\$0.00
	Total	\$1,790.92