

# Hammer Performance

355 McGhee Road  
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

# Estimate

Date	Estimate #
2/19/2017	5644

Name / Address
Sample 2007+ XL883/1275 Conversion

			Project
Description	Qty	Rate	Total
2007-up 883 Basic 1275 Conversion			
Black 3.596 Cylinder, 04 Later	2	143.95	287.90T
HP 3600 XL RD10 3.600 10-1 Sportster Reverse Dome Piston 86-Present XLH883	2	154.975	309.95T
Cometic 07-up top end gasket kit with .030 x 3.600 head gaskets	1	102.10	102.10T
Hone cylinder and fit piston (each)	2	45.00	90.00T
XL/Buell 1275 kit, Black, 04- Later XL/ Buell The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver or black with highlighted fins, same price. The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$749.95			789.95
Gap Rings and Assemble into Pistons This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end.	1	40.00	40.00T
Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring	1	145.95	145.95T
Clutch Compression Tool		70.00	70.00T
		<b>Subtotal</b>	
		<b>Sales Tax (0.0%)</b>	
		<b>Total</b>	

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This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that is so prone to failure.			
Cyco 2004-up sportster primary gasket This is a high quality rubber-coated steel primary gasket	1	12.00	12.00T
Dynojet Powervision, Delphi EFI, non- CAN bus, for 01-10 Softails, 04-11 Dynas, 02-13 touring, 07-13 Sportsters The Dynojet Powervision is the cat's meow for EFI tuners. This is a flash type tuner that can be left on the bike or taken off after programming the factory ECM. If left on the bike, it can be used for diagnostics, as gauges, or for autotuning the fuel delivery. We can provide a good starting point map from which you can autotune to dial it in for your specific combination. The autotune function works with your stock narrow-band oxygen sensors and does a good job through the meat of the riding range. To tune the high rpm & high load areas of the map, we recommend the optional add-on Autone Pro kit, which includes wideband oxygen sensors and an interface to make them work with the Powervision. It sells for \$420.95.  There are two versions of the Powervision: one for 2007-2013 Sportsters (above) and another for 2014+ Sportsters. They're the same price, and we'll include the correct version based on the year of your bike.	1	549.95	549.95T
IXU24 Denso Iridium Spark Plug, Cold	2	10.95	21.90T
		<b>Subtotal</b>	
		<b>Sales Tax (0.0%)</b>	
		<b>Total</b>	

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Description	Qty	Rate	Total
Shipping and Handling, with insurance		0.00	0.00T
		<b>Subtotal</b>	\$1,629.75
		<b>Sales Tax (0.0%)</b>	\$0.00
		<b>Total</b>	\$1,629.75